

# **HEATSTAR**

**by ENERCO**

## **DIESEL SPACE HEATER-SERVICE MANUAL**

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## **HS1000ID**

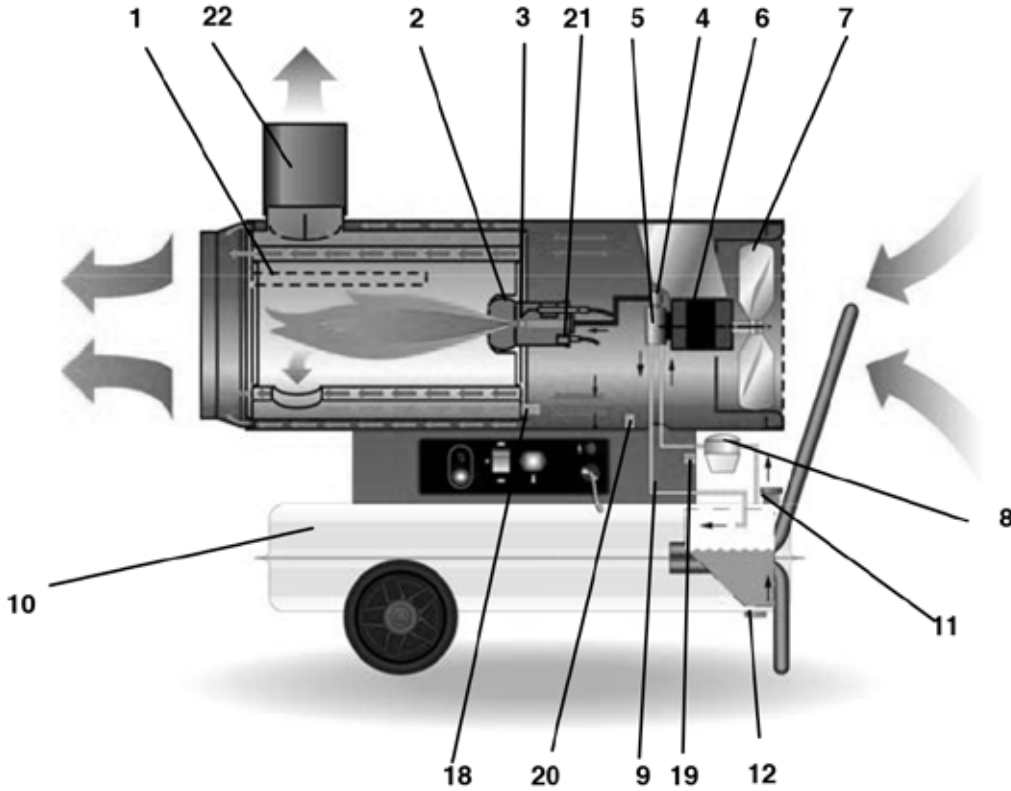
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### **WARNING**

The operations described in this booklet must be carried out by qualified and instructed personnel only. Incorrect maintenance may result in improper operation and serious injury.

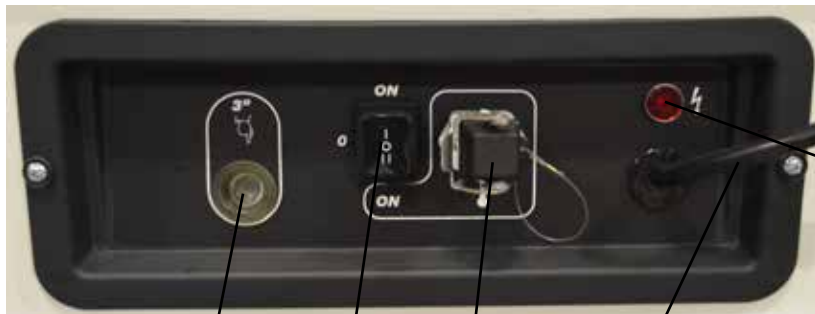
# 1. CONTROLS AND COMPONENTS

INDIRECT HEATER WITH STACK AND METAL FUEL TANK:HS1000ID



- 1 COMBUSTION CHAMBER
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## **CONTROL SYSTEM**

The heater has all operational controls located in a watertight control panel mounted on a lateral side of the unit (EC 100) or rear side of the unit (EC 100PT).

The control panel consists of:

- a 3-position switch for heating function: normal operation, stop or thermostat operation
- plug to connect a remote room thermostat
- power cord
- control flame box to handle starting / running cycle (see paragraph 2.).

The control flame box is equipped with a reset button and a high voltage transformer that generates a spark to ignite the flame.

The control system utilizes:

- a safety shut off switch that is an overheat thermostat shutting down the unit if the temperature of combustion chamber and outlet air exceed the maximum allowed level
- an air pressure switch, that stops the unit if the air flow is not sufficient for combustion.
- a flame detector, that is a photocell monitoring constantly the flame presence and its integrity.
- a pair of ignition rods to create the ignition spark

## **FUEL SYSTEM**

The fuel system consists of:

- fuel tank, that can be made of:
  - steel, corrosion proof (EC 100) or
  - plastic, shock absorption and fuel resistant (EC 100PT)Both types of fuel tanks have a drain plug located underneath the fuel tank to allow discharge of residual fuel before cleaning.
- fuel filter
- fuel pump. A screw fitted on the fuel pump allows the adjustment of fuel pressure setting
- fuel ON/OFF solenoid valve
  - during normal operation the valve is open and the pressurized fuel flows to the nozzle where it is atomized, mixed with primary combustion air and ignited by the electrode spark
  - during abnormal operation (see paragraph 2.) the flame control unit closes the fuel solenoid valve and the unit stops.
- fuel circuit, including suction and return hoses from fuel tank to fuel pump and high pressure microhose from fuel pump to nozzle
- burner head
- nozzle

## **COMBUSTION CHAMBER**

It consists of:

- the internal combustion chamber (stainless steel) that containing the flames and
- the external high efficient heat exchanger (aluminated steel), that leads smoke to chimney / stack.

## **BURNER HEAD**

The burner head is the assembly that determines the correct mixing of combustion air and fuel inside the combustion chamber and it consists of:

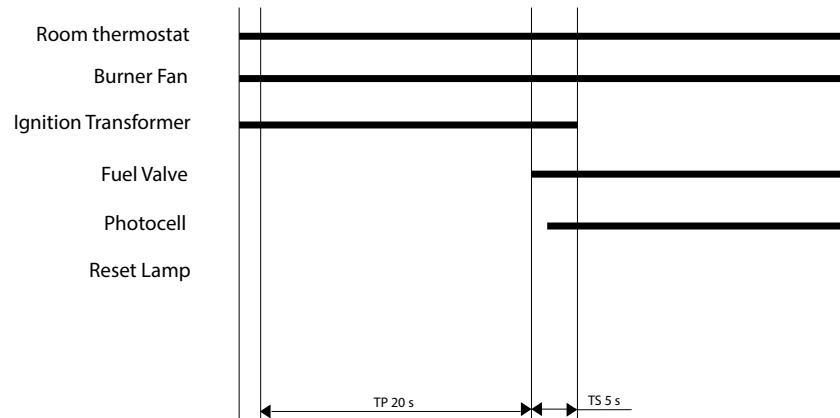
- Fuel nozzle
- Nozzle support
- Flame diffuser
- Air opening baffle: a screw fitted on the burner head allows the adjustment of combustion air setting
- Ignition electrodes
- Flame detector

## **FAN - MOTOR ASSEMBLY**

The electric motor drives the fuel pump assembly and a fan which blows air inside and around combustion chamber.

## 2. FLAME CONTROL RUNNING / FAILURE CYCLE

### 2.1 STARTING CYCLE



The flame control unit starts the sequence of operation after a heating request (normal operation or thermostat operation) and it consists of the following steps:

- Self-test (less than 3 s): self-check of electronics efficiency;
- Purging time TP (20 seconds): fan motor and ignition transformer are simultaneously switched on while the fuel valve remains closed to eliminate any fuel or unburnt residual. During the purging stage, the flame signal is constantly monitored for any kind of failure leading to combustion prevents the burner ignition.

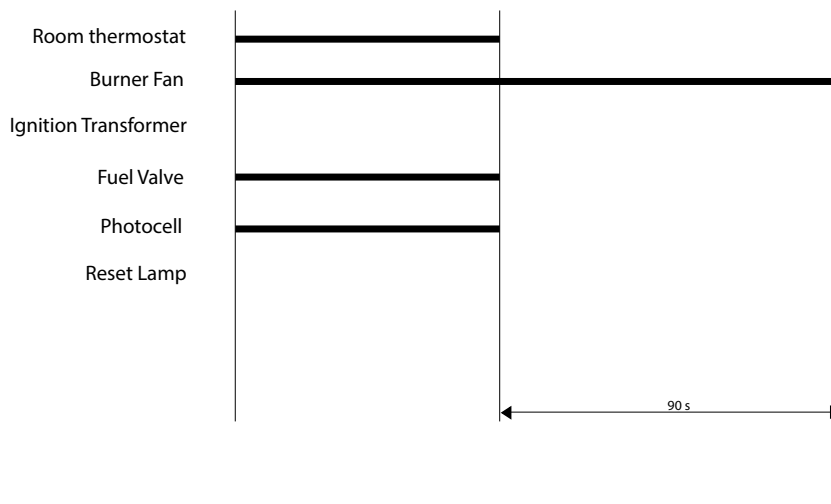
In case of heating request off (room thermostat off), the control unit goes to stand-by position. The device remains in this status till closing of the room thermostat;

- Safety time (5 seconds): at the end of the purging time TP, the fuel valve is switched on and opens the fuel to the nozzle.

In case of flame detection failure by the end of the TS safety time, the control unit goes to lockout, and the fan motor, the ignition transformer and the fuel valve are de-energized, while the lockout signal is enabled.

Otherwise, at the end of the TS safety time the control unit disables the ignition transformer and goes to running position.

### 2.2 SHUT OFF CYCLE

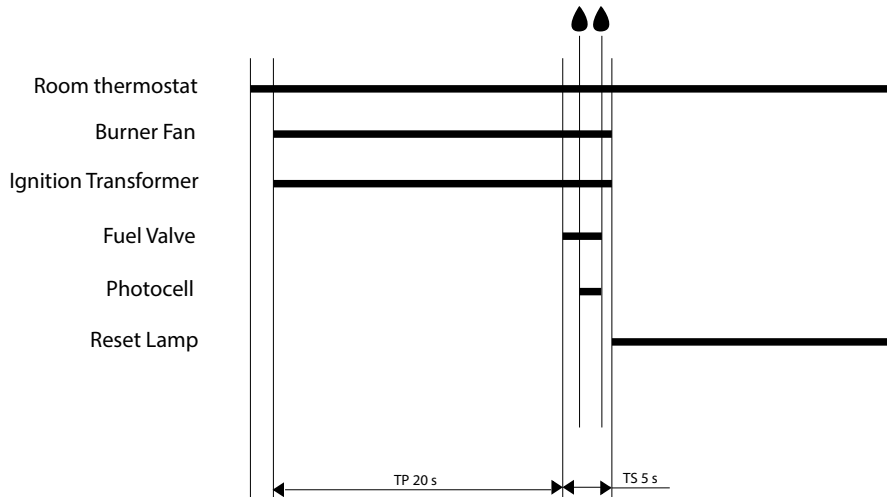


When the heating request (normal operation or thermostat off or low) opens:

- fuel valve and ignition transformer are switched off and the flame lights off;
- burner fan operates a 90 s post-purge ventilation

Restoring the heating request causes the post-purge to be interrupted and the starting cycle to be performed.

### 2.3 FLAME FAILURE DURING STARTING CYCLE

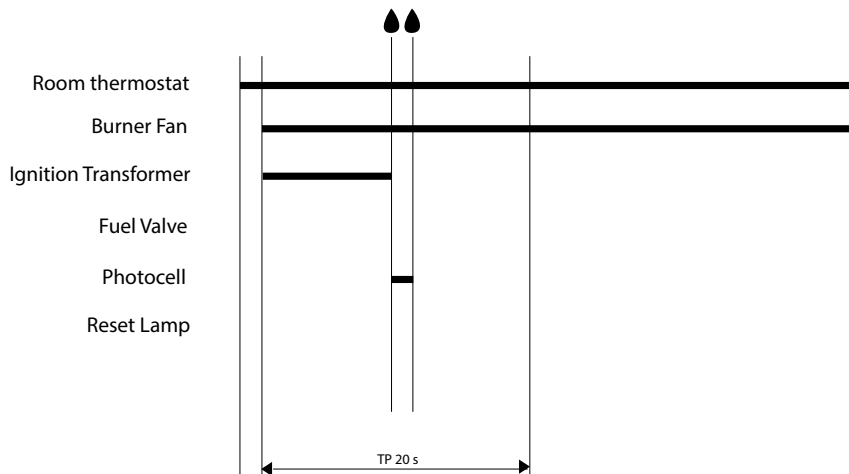


If during the safety time TS, the photocell monitors a flame failure (signal to photocell becomes lower than minimum), at the end of safety time the unit goes in lock out condition:

- burner fan, ignition transformer and fuel valve are de-energized;
- alarm lamp on rest button becomes red

Unit can re-start only if pressing the reset button (3 seconds)

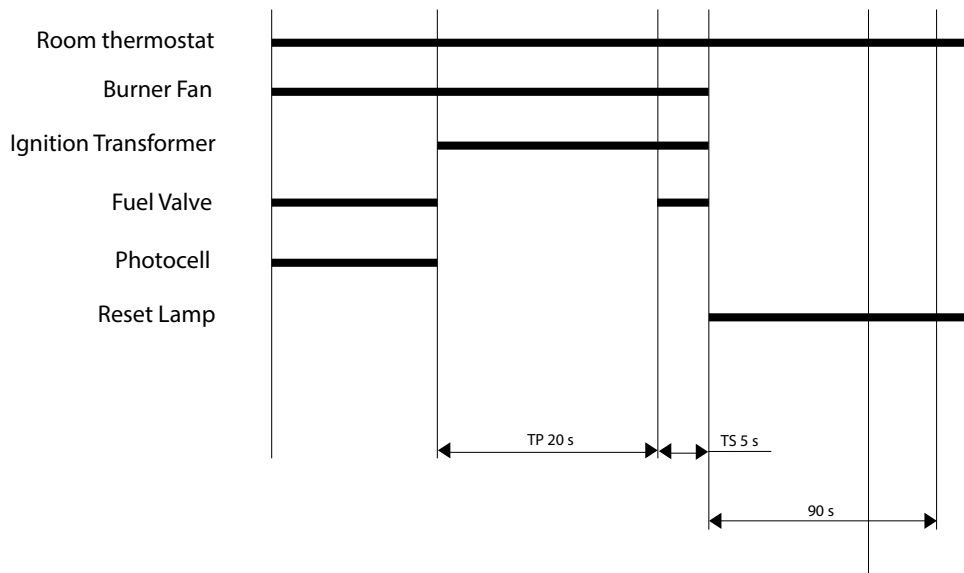
### 2.4 EXTRANEOUS LIGHT OR FLAME DURING PRE-PURGE TIME TP



If during the pre-purge time the photocell monitors any residual flame then the unit goes in stand-by condition:

- burner fan goes on to purging combustion chamber
- fuel valve and ignition transformer are de-energized
- reset lamp is off;

## 2.5 FLAME FAILURE DURING RUNNING STATUS (ONE TRIAL RECYCLING)







In case of flame failure in running status, the flame control unit make one trial restarting the unit.  
If the reason of flame failure is confirmed, then the unit stops in lock-out mode, and the reset lamp becomes red.

## 2.6 RESET LAMP COLOR



### WARNING

The reset button may have different colours:

-  light off: unit is in stand-by status, waiting for heating request.
-  steady orange light : the heater stops temporarily to allow H/T/ transformer cooling down and automatically restarts when the time has passed
-  steady green light: unit is working normally (starting cycle or working cycle)
-  steady red light: the heater stops permanently in lock-out status and can restart only if reset button is pressed.

### 3. MAINTENANCE SCHEDULE

Periodic maintenance of the heater is necessary to ensure proper performance and to prevent failures and it shall be performed at the following periodic intervals:

- **Daily maintenance**
  - i. Inspect air inlet / air outlet and exhaust stack, remove debris if any
  - ii. If any air hose is installed, secure it. Minimize bends and keep ducts straight
  - iii. Verify fuel tank is full
  - iv. Verify that exhaust stack is properly installed
- **Weekly maintenance**
  - i. Disassemble, inspect and clean fuel filter with clean fuel
  - ii. Remove top cover and clean the motor, fan blade and the interior shell
  - iii. Inspect the fuel hose assembly and check for any leaks
- **6 months maintenance**
  - i. Disassemble burner head
    - 1. Inspect and clean burner diffuser
    - 2. Inspect and replace nozzle as necessary
    - 3. Clean ignition electrodes and adjust settings
    - 4. Check air combustion setting
  - ii. Check overheat thermostat
  - iii. Inspect and clean the combustion chamber
  - iv. Open electric board, inspect electrical components and check connections
  - v. Check fuel pressure setting of fuel pump
  - vi. Inspect and test the burner

## 4. REPAIR PROCEDURES



### WARNING

Before carrying out any maintenance operation the heater must be disconnected from power supply. Refer to instruction manual to fully stop the heater. Therefore:

- Stop the machine as instructed
- Turn off the on/off switch on the main electric switchboard
- Wait until the heater has cooled.

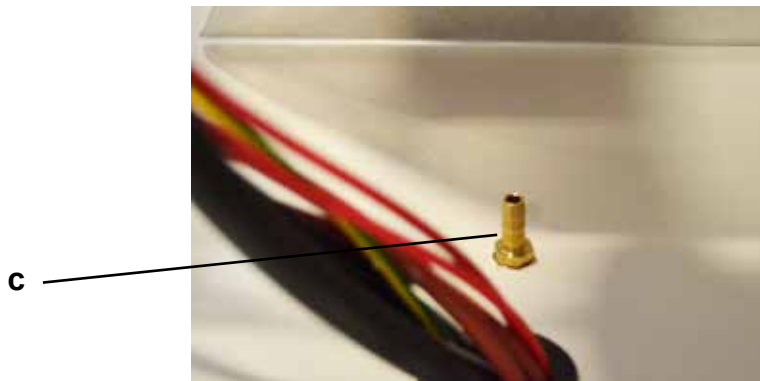
Never service heater while it is plugged in, operating or hot.

Severe burns or electrical shock can occur.

### 1) FAN MOTOR ASSEMBLY



- a) To clean the fan blades and motor, carry out the following procedure.
- Remove the air inlet grille (a) by removing four screws that secure it to the machine.
  - Remove the top cover access panel (b) by removing screws
  - Inspect and, if necessary, clean the motor using compressed air, being carefully not to direct the air jet to the air pressure switch gauge (c) (the pressure switch could be damaged)



- Clean the fan blades using a stiff brush.
- Reinstall the internal access panel.
- Reinstall the fan grille.



- b) To replace the fan blade and the electric motor, carry out the following procedure.
- i) Remove the air inlet grille (a) by removing four screws that secure it to the machine.
  - ii) Loosen the screw (d) on the fan hub



- iii) Extract the fan blades and replace with a new one respecting blades orientation
- iv) Remove the top cover access panel (b) by removing screws
- v) Loosen three allen screws (e) on the fuel pump casing (be sure not to remove the screws)
- vi) Remove fuel pump from electric motor and keep plastic coupling for next reassembly
- vii) Loosen and remove four screws (f) that fix the motor on the motor flange
- viii) Open main electric board on side/front of the heater
- ix) Trace the electric motor power cords and disconnect the three wires (white, black, green) from control panel
- x) Position a new motor on the motor flange and reassemble four screws (f) to fix it
- xi) Check alignment of the motor to the heater axis and tighten four screws (f) on motor flange
- xii) Reassemble fuel pump on electric motor being sure that plastic coupling is aligned
- xiii) Tighten three allen screws (e)
- xiv) Position fan blade on the motor shaft being sure there is no interference with any parts when rotating
- xv) Tighten screw (d) and check free rotation of the fan blades
- xvi) Reinstall the fan grille and the top cover.

## 2) FUEL FILTER ASSEMBLY

- a) To clean / replace the pre-heated type fuel filter, carry out the following procedure.
- i) Remove the screw (a) that secures the cover to the housing and remove o-ring (b)





- ii) Using a suitable container, collect the fuel when removing from the fuel filter assembly
- iii) Remove the fuel filter (c) and wash it with clean diesel oil
- iv) If necessary replace the fuel filter (c)
- v) If necessary to replace the heating element, loosen the nut (d) and remove the electric element (e)
- vi) Inspect the o-ring, replace it if it is cracked, damaged, or deformed
- vii) Reassemble the filter assembly checking the o-ring is placed in the right position
- viii) Tighten screw (a)

b) To clean / replace the standard type fuel filter, carry out the following procedure.

- i) Loosen the casing (a) that secures to the housing



- ii) Using a suitable container, collect the fuel when removing from the fuel filter assembly
- iii) Remove fuel cell (c) and o-ring (b) and wash with clean diesel oil
- iv) If necessary replace the fuel cell (c)
- v) Inspect the o-ring, replace it if it is cracked, damaged, or deformed
- vi) Reassemble the filter assembly checking the o-ring is placed in the right position
- vii) Tighten casing (a) by hand, checking the o-ring is pressed

c) To replace the plastic type fuel filter, carry out the following procedure.

- i) Remove clips (a) and fuel hoses



- ii) Replace fuel filter
- iii) Reassemble the filter assembly checking clips (a) are tightened

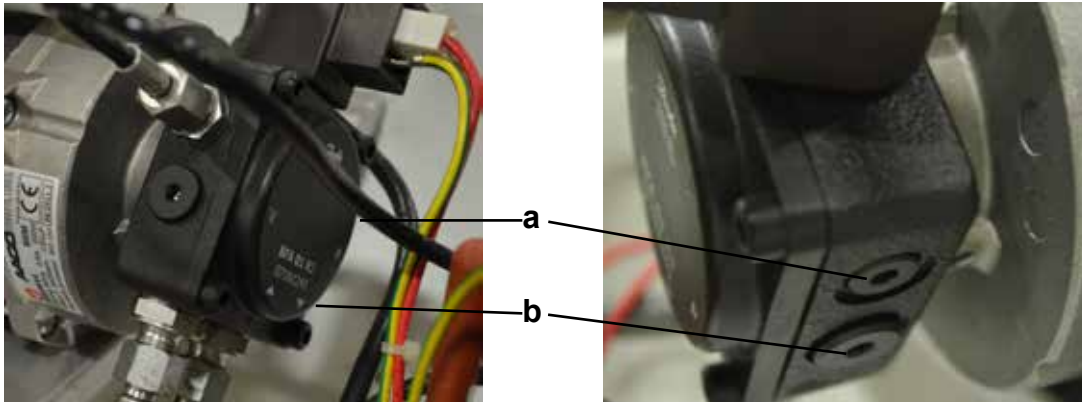
### 3) FUEL PUMP ASSEMBLY

a) To replace fuel pump, carry out the following procedure.



- i) Remove the top cover access panel (b) by removing screws
- ii) Loosen three screws (e) on the fuel pump casing (be sure not to remove the screws)
- iii) Remove fuel pump from electric motor and keep plastic coupling for next reassembly
- iv) Disconnect wires leading to fuel solenoid valve (g)
- v) Reassemble new fuel pump on electric motor being sure that plastic coupling is aligned
- vi) Tighten three screws (e)
- vii) Reinstall the top cover.

b) To set fuel pressure on fuel pump, carry out the following procedure.



- i) Remove the top cover access panel (b) by removing screws
- ii) Loosen cap (a) on side of fuel pump and connect a fuel pressure meter
- iii) Disconnect wires leading to fuel solenoid valve (to avoid fuel spray inside combustion chamber)



## WARNING

**The following operation shall be done with top cover and possible access to rotating fan.  
Fan rotating area is covered by fan support even if accessible  
Take measure to avoid touching any rotating parts while setting fuel pressure**

- iv) Start the heater and check the fuel pressure value listed in the final technical sheet
- v) Correct the pressure by screwing (to increase pressure) or unscrewing (to decrease pressure) screw (b)



- vi) Remove fuel pressure meter and tighten cap (a)
- vii) Connect wires to solenoid fuel valve
- viii) Reinstall the top cover.

#### 4) ELECTRIC PANEL ASSEMBLY

a) To check electric control board, carry out the following procedure.

- i) Remove two screws (a) on front/side of heater
- ii) Remove top cover (b) of electric board (not for EC 100 PT)

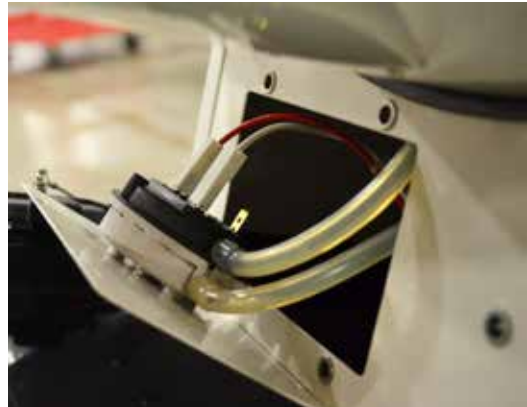
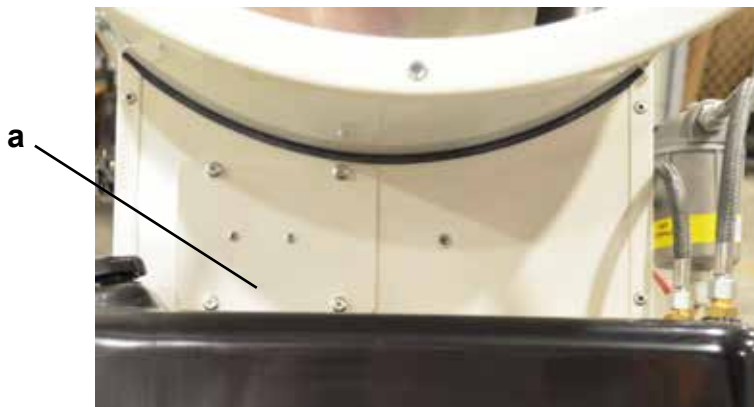


- iii) Check that all connections are complete and tight
- iv) Reassemble top cover (b) (for EC 100 PT only) and fix electric board to the heater

#### 5) AIR PRESSURE SWITCH

a) To check / replace air pressure switch, carry out the following procedure.

- i) Remove four screws (a) on side of heater



- ii) Pull air pressure switch assembly out of the base
- iii) Check silicone tube are not pinched and tightened to connectors
- iv) Check there is no debris inside silicon tube
- v) Reassemble pressure switch assembly and tighten screws (a)

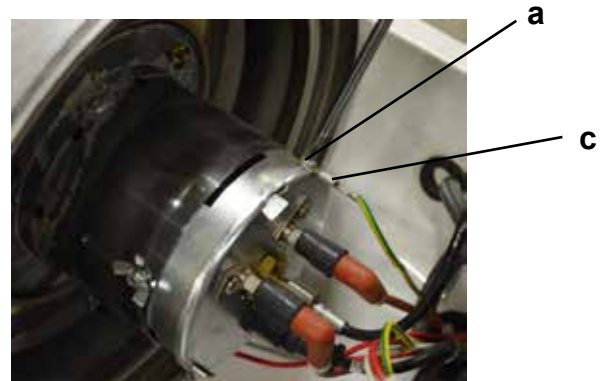
- b) To check / replace air pressure switch on EC 100PT, carry out the following procedure.
  - i) Open electric board panel as by step (4)
  - ii) Check air pressure switch inside electric board:
    - (1) Check silicon tube are not pinched and tightened to connectors
    - (2) Check there is no debris inside silicon tube



iii) Reassemble electric board

#### 6) COMBUSTION HEAD ASSEMBLY

- a) To clean combustion head assembly, carry out the following procedure.
  - i) Remove the top cover access panel (b) by removing screws



- ii) Loosen screw (a) and remove wire connector of yellow/green wire (c)
- iii) Turn counterclockwise burner support (d) and pull it out of burner tube (e)





iv) Check / Clean diffuser ring (f)

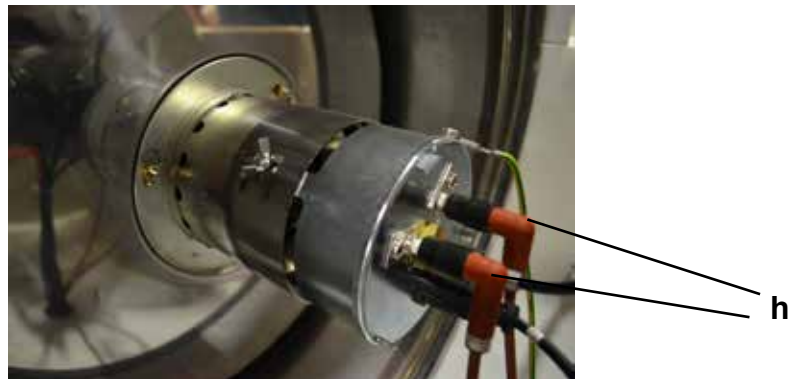
- (1) be sure any debris or soot is eliminated on every wing and opening on front surface of ring
- (2) if necessary loosen screw (f) and remove it to wash using clean diesel
- (3) check for any damage or bended part: if any replace it

v) Check / clean ignition electrodes (g)

- (1) Clean and remove any debris or soot on sharp ends of electrodes
- (2) If necessary remove both electrodes and replace
- (3) Check alignment as by following image: electrodes shall be centered and symmetric



(4) Check electrode connectors (h) to tighten and clean

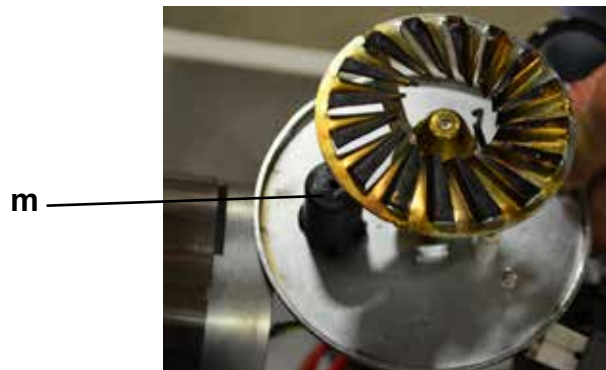


vi) Check/replace fuel nozzle

- (1) Refer to technical data sheet for specific indication of nozzle type
- (2) Remove electrodes (g)
- (3) Remove diffuser ring (f)
- (4) Loosen fuel nozzle and replace with a new one
- (5) Reassemble diffuser ring and electrodes taking care, correct positioning as previous instructions

vii) Check / clean photocell

- (1) Remove photocell (i) and check it is clean
- (2) Check photocell support be clean and clean hole (m)



viii) Check / adjust air openings

- (1) Loosen nut (n)
- (2) Adjust lever (p) until the requested opening is obtained (check final tech. sheet)



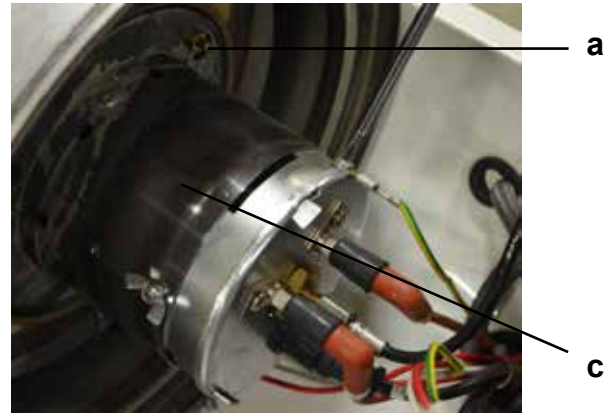
- ix) Reassemble combustion head
- x) Reassemble top cover



## 7) COMBUSTION CHAMBER ASSEMBLY

a) To clean combustion chamber assembly, carry out the following procedure.

i) Remove the top cover access panel (b) by removing screws



ii) Loosen and remove three nuts (a)

iii) Remove the burner head tube assembly (c)

iv) Check and clean inside combustion chamber with a cloth, removing liquid fuel residual

v) Reassemble burner head tube assembly (c)

vi) Reassemble top cover (b)

## 5. TROUBLESHOOTING GUIDE

### A. HEATER DOES NOT START

#### a. Main control lamp is off

- i. Not plugged in to main supply
  1. Check main supply is switched on
  2. Check connection of extension power cord

#### b. Motor does not run and reset lamp is red

- i. Flame control box in locking condition for a previous problem
  1. Reset and repeat the starting cycle one time only.
  2. Refer to following if any new problem occurs

#### c. Motor does not run and reset lamp lights up after 30 secs

- i. Air flow failure
  1. Check fan motor connections
  2. Check fan is tightened on fan motor axle
  3. Check fan is free to rotate: if not, service fuel pump
  4. Check and eventually replace fan motor and/or motor capacitor.

#### d. Motor does not run and reset lamp is off (unit is in stand-by)

- i. Room thermostat / main switch failure
  1. Check room thermostat
  2. Check room thermostat connections
  3. Check main switch on heater control board
- ii. Photocell failure (short circuit)
  1. Replace photocell
- iii. Flame control box failure
  1. Check fuse integrity on flame control box
  2. Check wiring connection and eventually replace flame control box
- iv. Voltage lower than 70 V or higher than 150 V
  1. Check supply voltage is correspondent to rating plate.
  2. Unit will automatically restart when voltage becomes higher than 80 V or lower than 140 V

#### e. Motor does not run and reset lamp is orange (unit is in stand-by)

- i. Cooling down time of ignition transformer
  1. Wait till end of cooling down time: unit will re-start automatically

### B. HEATER STARTS BUT DOES NOT COMPLETE STARTING CYCLE

#### a. Motor runs continuously, there are no flame and reset lamp is off

- i. Extraneous light or flame during pre-purge cycle
  1. Check positioning of photocell
  2. Make service of combustion head and combustion chamber removing any residual fuel inside
  3. Check any sunlight or external light can reach the photocell

#### b. Heater stops in lock-out and reset lamp is on (red light)

- i. Flame failure during starting cycle because of incorrect ignition
  1. Check connection to ignition electrode
  2. Check, clean and adjust positioning of ignition electrode
  3. Check ignition transformer and eventually replace control box
- ii. Flame failure during starting cycle because of missing / incorrect flame
  1. Check fuel tank is not empty
  2. Check fuel type be correct and clean
  3. Check and clean fuel filter cartridge
  4. Check all connections of fuel line from tank to fuel pump: untightened connections can cause suction of air to fuel pump
  5. Check fuel line (from to/the fuel tank and to the nozzle) are not obstructed or damaged and eventually replace
  6. Check and clean fuel nozzle (eventually replace it)
  7. Check and clean combustion head (nozzle, nozzle support and diffuser disc)
  8. Check and eventually replace solenoid valve on fuel pump
  9. Check adjustment of fuel pump pressure
  10. Check adjustment of combustion air

### **C. HEATER STARTS BUT IT DOES NOT RUN REGULARLY**

#### **a. Heater stops in lock-out and reset lamp is on (red light)**

- i. Flame failure because of missing fuel
  1. Check fuel tank is not empty
  2. Check fuel type be correct, clean and without water
  3. Check and clean fuel filter cartridge
  4. Check all connections of fuel line from tank to fuel pump: untightened connections can cause suction of air to fuel pump
  5. Check fuel line are not obstructed or damaged and eventually replace
  6. Check adjustment of fuel pump pressure
- ii. Flame failure because of bad combustion
  1. Check and clean fuel nozzle (eventually replace it)
  2. Check and clean combustion head (nozzle, nozzle support and diffuser disc)
  3. Check adjustment of fuel pump pressure
  4. Check adjustment of combustion air
- iii. Flame failure because of air pressure switch PA not working.
  1. Check fan is tightened on fan motor shaft.
  2. Check there is no object obstructing air inlet
  3. Check hose to air pressure switch are no obstructed
  4. Check connections to electrical wirings of air pressure switch
  5. Check and eventually replace air pressure switch
- iv. Flame failure because of safety thermostat LI cutting in
  1. Check there is no object obstructing air outlet
  2. Check air outlet hose respect maximum length and diameter as specified
  3. Check connections to electrical wirings of overheating thermostat
  4. Check and eventually replace safety thermostat

#### **b. Heater stops in stand-by and reset lamp is off**

- i. Voltage lower than 70 V or higher than 150 V
  1. Check supply voltage is correspondent to rating plate.
  2. Unit will automatically restart when voltage becomes higher than 80 V or lower than 140 V.

#### **c. Heater starts and stops flames and main fan remains on (unit is in stand-by and rest lamp is off)**

- i. Air bubbles in the suction line to fuel pump
  1. Check oil filter casing is tightened
  2. Check all connection on fuel line to fuel pump are tightened
  3. Check fuel line are not obstructed
  4. Check fuel tank level

### **D. HEATER RUNS WITH BAD COMBUSTION AND EVENTUALLY WITH WHITE OR BLACK SMOKES**

#### **a. Heater runs with white smokes**

- i. Fuel /air mixing on combustion head is incorrect: excess air or little fuel
  1. Check adjustment of fuel pump pressure
  2. Check adjustment of combustion air

#### **b. Heater runs with black smokes**

- i. Fuel /air mixing on combustion head is incorrect: little air or excess fuel
  1. Check adjustment of fuel pump pressure
  2. Check adjustment of combustion air

#### **c. Heater runs with noisy / irregular combustion wit/without smokes**

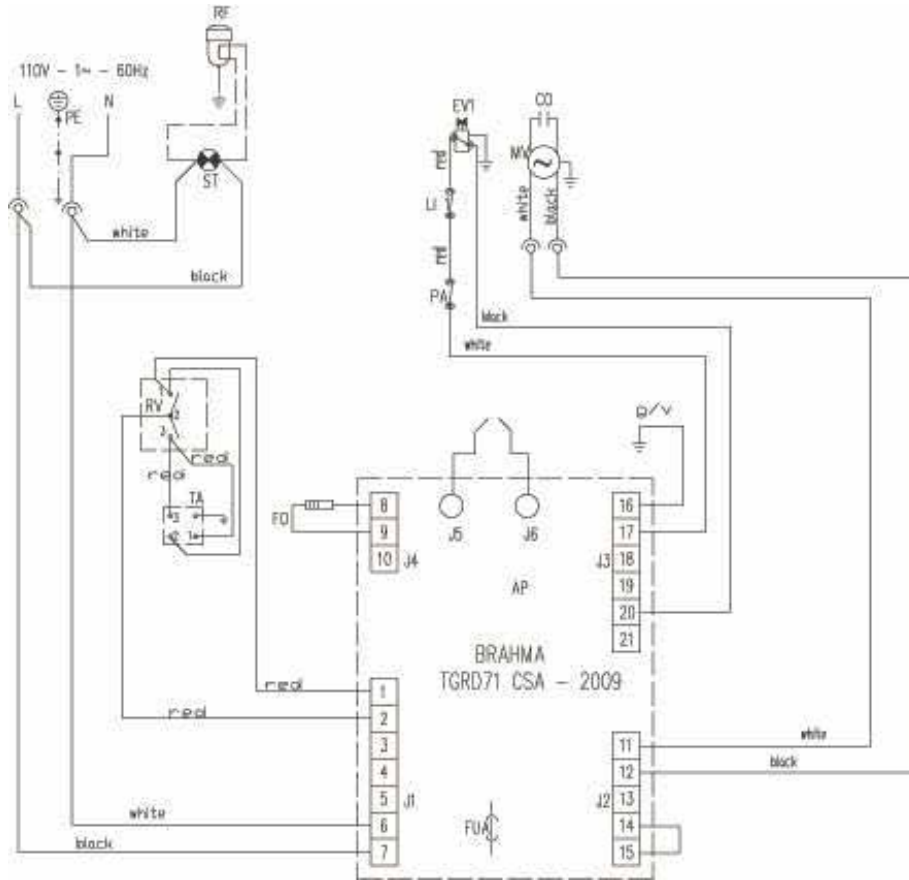
- i. Combustion is incorrect
  1. Check and clean fuel nozzle (eventually replace it)
  2. Check and clean combustion head (nozzle, nozzle support and diffuser disc)
  3. Check exhaust is not obstructed
  4. Check combustion chamber is not clogged by soot and eventually wash and clean it

### **E. WHEN HEATER IS SWITCHED OFF, IT DOES NOT STOP**

#### **a. Heater still runs with flame**

- i. Room thermostat / main switch failure
  1. Check room thermostat and room thermostat connections
  2. Check main switch on heater control board
- ii. Fuel flow to nozzle is not interrupted
  1. Check fuel solenoid valve close fuel line to nozzle

## 6. WIRING DIAGRAM



FU	Fuse 20 A	ST	Control lamp
IT	H.T. Transformer	RV	Main switch
LI1	Overheat thermostat	TA	Room thermostat plug
EV1	Fuel solenoid valve	AP	Flame control box
FO	Photocell	RF	Heated fuel filter (optional)
CO	Capacitor	PA	Air pressure switch
MV	Fan motor	FUA	Fuse 6,3 A

### NOTE

Air pressure switch PA and overheating thermostat LI1 are connected in serie to fuel valve EV1. Therefore in case PA and LI1 opens, the fuel valve EV1 is switched off and the flame control unit goes in lock-out in the "flame failure mode".

## 7. TECHNICAL SPECIFICATION

TECHNICAL SPECIFICATIONS		HS1000ID
Heat input	[kBTU/h]	112.141
Air flow	[cfm]	1,020
Heat output	[kBTU/h]	94.759
Fuel consumption	[USgal/h]	0.81
	[lb/h]	5.733
Power supply		1
	[V]	120
	[Hz]	60
Electric consumption	[W]	440
	[A]	4.05
Nozzle	[USgal/h]	Delevan 0.55-80 W
Pump pressure	[psi]	196
Adjustment of combustion air flap	[in]	a=0.118
	[N]	A = -
Static pressure	[in WC]	0.5
Flue diameter	[in]	5.9
Compulsory flue draft	[in WC]	0.05